

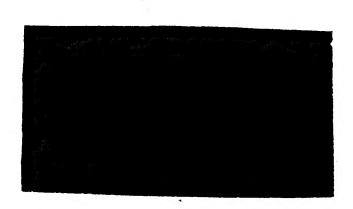
A Research Paper

Approved for Release Date SEP 1999

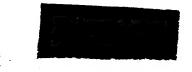
#24/



A Research Paper







### Summary

Information available as of 23 September 1985 was used in this report.

Pakistan operates facilities dedicated to nuclear weapons development as well as an extensive civil nuclear establishment. Two administrative entities—the Pakistan Atomic Energy Commission (PAEC) and Khan Research Laboratories (KRL)—oversee the network. The PAEC operates a major nuclear research facility, the Pakistan Institute of Nuclear Science and Technology (PINSTECH), as well as specialized research and nuclear power centers. The Khan Research Laboratories run the gas centrifuge uranium enrichment program.

PAEC and KRL facilities are involved in basic nuclear research and training; design, fabrication, and testing of high explosives and nuclear weapons parts; and uranium mining, processing feed materials, and uranium enrichment.

The various facilities are highly compartmented and often work on their individual assignments without a full understanding of the total project or progress.

Senior scientists associated with the weapons effort make up a well-educated, committed cadre. Key personnel include physicists, engineers, and chemists, most of whom received their graduate education and training in the West. With the exception of the Chairman of the PAEC and the Director of KRL, the scientists became associated with the nuclear program in the 1950s and 1960s. Most of Pakistan's second generation of nuclear scientists have been educated in Pakistan with some specialized training abroad.

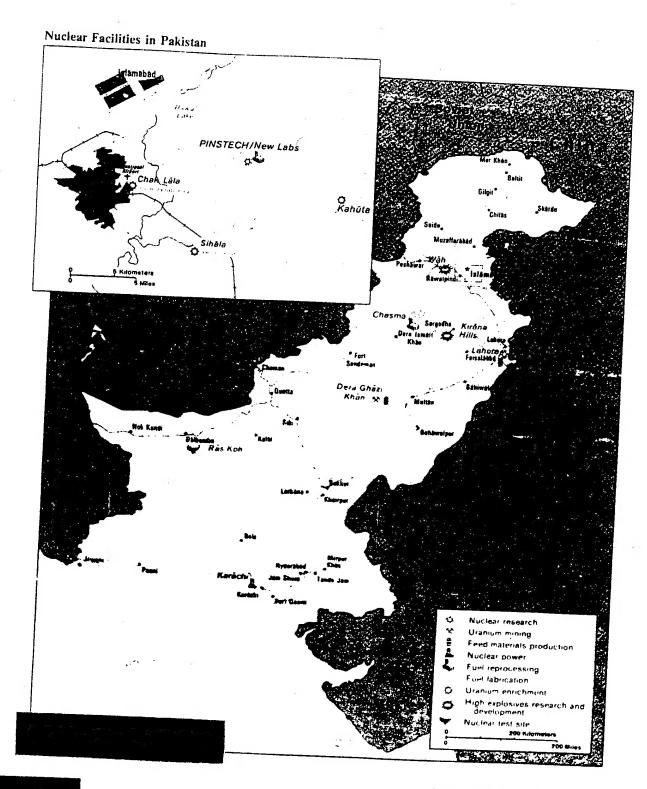




## Contents

			Page
, c	Summary		iii
	Pakistan Atomic Energy Commission		ī
	Directorate of Technical Development		6
4	Directorate of Nuclear Fuels and Materials	······································	7
	Directorate of Nuclear Power	<del></del>	8
	Directorate of Scientific Engineering Services	<del></del>	10
	Training Programs		10
	Khan Research Laboratories	114.11	11





Pakistan has had personnel and facilities dedicated to the pursuit of a nuclear weapons capability since 1971. These resources are involved in the design, fabrication, and testing of high explosives and nuclear weapons parts. Pakistani officials boast openly of the capability of enriching uranium to weapons grade by the gas centrifuge method.

Although Western export restrictions after the mid-1970s made it difficult for Islamabad to obtain foreign equipment and technology, Pakistan's scientists have circumvented these controls to acquire sensitive equipment and have made significant progress toward their goal of developing indigenous sources of fissile material.

Weapons-related installations and offices are administered by two separate entities—the Pakistan Atomic Energy Commission (PAEC) and Khan Research Laboratories (KRL). Most of the research and development facilities are run by the PAEC. Uranium enrichment is controlled by KRL. There are few points of contact between the PAEC and KRL except in the production of fissile material.

#### Pakistan Atomic Energy Commission

The PAEC—the governing board for Pakistan's nuclear program—was formed in 1956 soon after Pakistan's nuclear program began. Zulfikar Ali Bhutto, as Minister of Energy and later President and Prime Minister, was the architect of Pakistan's nuclear policy. The PAEC reported directly to Bhutto both as Minister and as Prime Minister. Currently, the PAEC reports to President Mohammad Zia-ul-Haq.



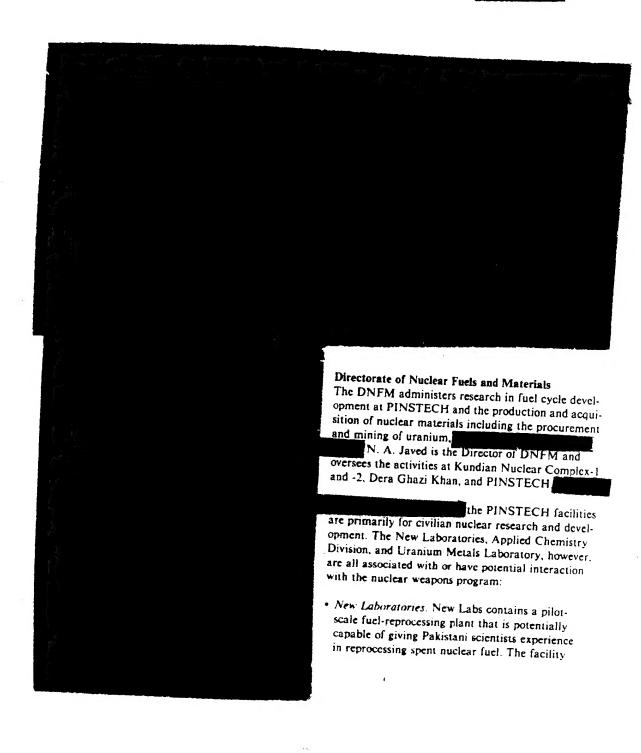
Munir Khan, Chairman of the

The PAEC consists of a chairman and four members. We believe the PAEC oversees all nuclear-related activities, including weapons, power, medical, and agricultural research. Day-to-day activities are handled by a system of directorates and divisions that report to the PAEC. The PAEC's premier research facility is the Pakistan Institute of Nuclear Science and Technology (PINSTECH) near Islamabad



Pages: 2-6

Exemptions: (b)(1)(b)(3)



contains laboratories for fuel handling, waste management, and plutonium metallurgy.

in late 1983, scientists at New Labs believed they were ready to begin reprocessing, but political considerations-

as well as safety considerations concerning inadvertent radioactive releases apparently have prevented Pakistan from undertaking reprocessing. Moreover, the PAEC would have to divert safeguarded spent fuel from the Canadian-supplied Karachi Nuclear Power Plant to New Labs to obtain enough plutonium for a nuclear weapon, an effort that would take at least five years with the present reprocessing facilities.

• Applied Chemistry Division. We believe the Applied Chemistry Division (ACD) at PINSTECH is involved in the conversion of uranium dioxide to uranium tetrafluoride (UF<sub>4</sub>), a preliminary step to the production of uranium hexafluoride (UF<sub>4</sub>), the feed material for the Khan Research Laboratories enrichment plant. Headed by Aminuddin Ahmad, the ACD was established in January 1984 from the Special Materials Group (also headed by Aminuddin).

some of ACD's procurements and covers some of its operating expenses.

 Uranium Metals Laboratory. UML (also known as K-Block) fabricates and machines the parts for a nuclear device implosion system

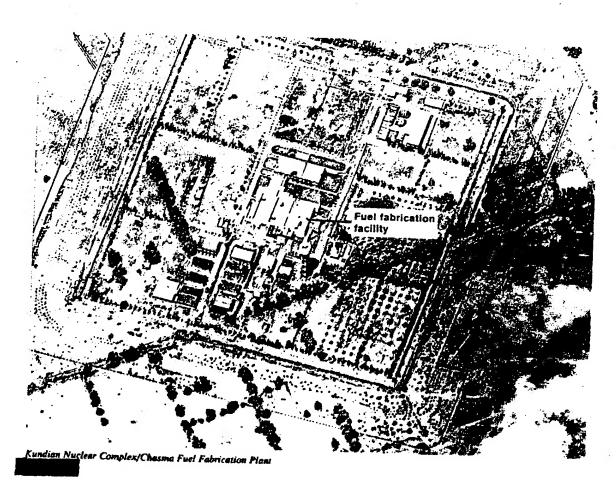
UML is located in the New Labs complex at PINSTECH, and, although it is organizationally part of the Directorate for Nuclear Fuels and Materials, personnel associated "t" "ML respond to the direction of officers within the Directorate of Technical Development and use DTD funds and channels to procure materials

The Directorate of Nuclear Fuels and Materials also oversees the mining and production of nuclear materials at the following sites:

- Kundian Nuclear Complex-1 (KNC-1). Also known
  as the Chasma Fuel Fabrication Plant, KNC-1 is a
  production facility for the fabrication of reactor fuel
  assemblies for the Karachi Nuclear Power Plant
  (KANUPP). KNC-1 is not under any safeguards
  agreement and, when fully operational, could provide enough unsafeguarded fuel to operate the
  KANUPP reactor.
- Kundian Nuclear Complex-2 (KNC-2). In our judgment, this plant, also known as KNC-2 or the Chasma Reprocessing Plant, will not be completed in the next five years unless Pakistan can obtain foreign assistance.
- Dera Ghazi Khan. The Dera Ghazi Khan facilities, known as the Chemical Processing Center, consist of a uranium ore concentration plant and the nuclear feed materials complex

## Directorate of Nuclear Power

The DNP oversees reactor projects. The PAEC has long expressed an interest in implementing two projects—one based on the Canadian NRX Reactor and the long-planned Chasma Nuclear Power Plant

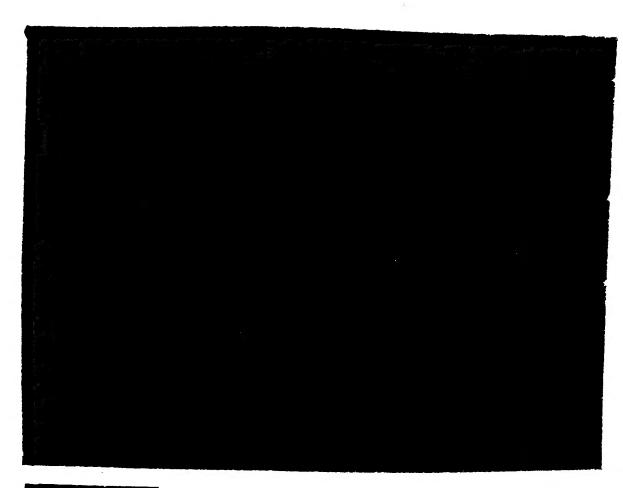


we believe the DNP was formed from elements of the Directorate of Industrial Liaison and the Division of Nuclear Power. It is headed by Bashiruddin Mahmood, former chief of the now-defunct Directorate of Industrial Liaison.

We believe Pakistani interest in the NRX—a natural uranium-fueled, heavy-water-moderated reactor that uses a graphite reflector—may indicate a plan to build a plutonium production reactor

The recent interest in the NRX is shared by the Uranium Metals Laboratory.

M.



The UML has been interested in procuring large quantities of graphite, which may be related to interest in a long-term project to build an unsafeguarded reactor.

Directorate of Scientific Engineering Services
the DSES was
formed from the former Directorate of Industrial
Liaison in late 1984 or early 1985 and is charged with
supplying materials to the nuclear weapons program.

Training Programs

The PAEC's domestic program to train scientific and technical personnel reduces both the number of Pakistanis training abroad and the risk of their taking more lucrative jobs overseas. It also enhances nuclear security by controlling opportunities for foreign contacts with Pakistani scientists.

The PAEC introduced a training program in nuclear science at PINSTECH in 1967 and established the Center for Nuclear Studies in 1969. The Center is authorized to award a master of science in nuclear engineering in conjunction with Quaid-i-Azam University. By 1978, Center was awarding between 15 and 20 M.S. degrees annually. In-house training has expanded within the past year. and construction of a Center for Computer Studies began in 1984. Center will train government employees including nuclear scientists and technicians.

Exemptions: (b)(1)(b)(3)